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[Intelligent Scheduling of Robotic Flexible Assembly Cells ...](#)

This book focuses on the design of Robotic Flexible Assembly Cell (RFAC) with multi-robots. Its main contribution consists of a new effective strategy for scheduling RFAC in a multi-product assembly e

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This book focuses on the design of Robotic Flexible Assembly Cell (RFAC) with multi-robots. Its main contribution consists of a new effective strategy for scheduling RFAC in a multi-product assembly environment, in which dynamic status and multi-objective optimization problems occur. The developed strategy, which is based on a combination of advanced solution approaches such as simulation, fuzzy logic, system modeling and the Taguchi optimization method, fills an important knowledge gap in

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The present study is a continuation of the paper titled Development of a FuzzySimulation Model of Scheduling Robotic Flexible Assembly Cells . This new model for multi-objective scheduling

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of these systems is called robotic flexible assembly cells (RFACs). There has been relatively little work on the scheduling RFACs, even though overall scheduling problems of FMS have attracted significant attention. This study aims to develop an efficient methodology for scheduling RFACs. The proposed scheduling methodology is divided into three modules: pre-processing, scheduling and

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This paper is concerned with scheduling robotic flexible

assembly cells (RFACs) using fuzzy logic (FL) technique. A new scheduling rule is developed and evaluated called fuzzy sequencing rule (FSR). A simulation program is used to examine the performance of the existing scheduling rules and the proposed rule.

Efficient Scheduling Rule for Robotic Flexible Assembly ...

This study aims to develop an efficient rule for scheduling robotic flexible assembly cells (RFACs). The proposed scheduling rule is called fuzzy sequencing rule (FSR) which is constructed by combining different input variables: processing time, due date, batch size and number of required assembly stations, using the fuzzy logic (FL) technique.

DEVELOPMENT OF A FUZZY-SIMULATION MODEL OF SCHEDULING ...

assembly of only one product type. The objective of this study is to propose a new intelligent model of scheduling RFACs in a multi-product assembly environment, using fuzzy logic.